



Pentadecor® Comparison to HPL & TFM

Pentadecor® 3D laminate films wear and impact resistance compared to high pressure laminate and thermally fused melamine.

Ideally suited for applications demanding superior wear and impact resistance, Pentadecor® 3D laminate films outperform HPL and TFM materials in abusive environments. Pentadecor® 3D laminates allow for seamless edges and safe corners that will not chip, crack or delaminate like HPL and TFM edge banded panels.

Pentadecor® 3D laminates are a versatile and durable option for many applications. Creating seamless designs with shape, beauty and functionality can be achieved cost effectively with Pentadecor® 3D laminates.

NEMA LD3-2005 Test Method

	3.8 Ball Impact	3.13 Wear Resistance
Pentadecor® kpExtreme™ solid ¹	118" (3000mm)	4950 cycles
Pentadecor® kpExtreme™ print ²	118" (3000mm)	2050 cycles
Pentadecor® Basic Line solid ³	118" (3000mm)	3250 cycles
Pentadecor® Basic Line print ³	118" (3000mm)	750 cycles
High pressure laminate ⁴	50" (1270mm)	400 cycles
Thermally fused melamine solid ⁵	15" (381mm)	400 cycles
Thermally fused melamine print ⁵	15" (381mm)	150 cycles

¹ Results based on .022" (550µ) gauge material tested

² Results based on .018" (450µ) gauge material tested

³ Results based on .012" (300µ) gauge material tested

⁴ High pressure laminate data source - http://www.formica.com/documents/TechDataLaminategade101220_1.pdf, pg. 2

⁵ Thermally fused melamine data source - http://roseburg.com/products/Duramine_Technical_Data_AR.pdf, pg. 22

Please see NEMA LD3 2005 for a complete description of methods and testing procedures.

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